



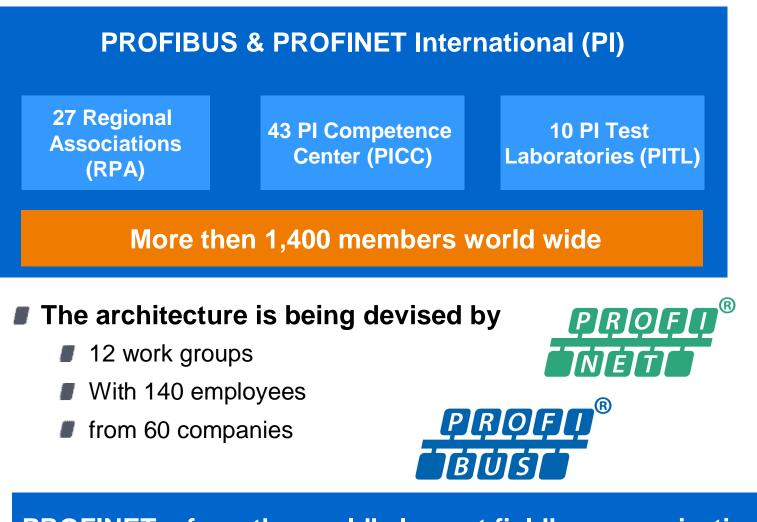
PROFIBUS • **PROFINET**

Figures PROFIBUS PROFINET PROFIenergy

Bernd Lieberth President RPA-SEA

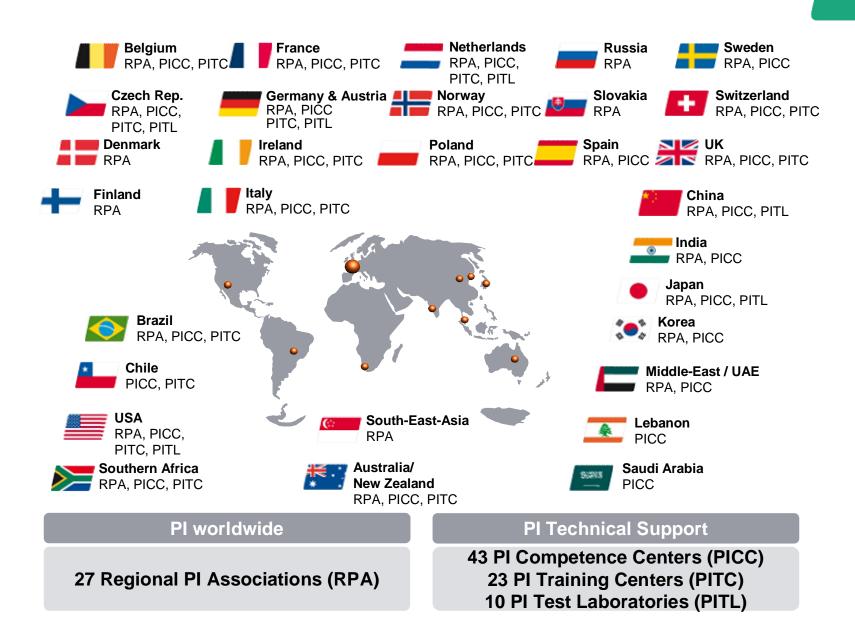
PROFINET from **PROFIBUS** International

Figures PROFINET PROFIenergy IO-Link



PROFINET – from the world's largest fieldbus organization

PI Worldwide Support



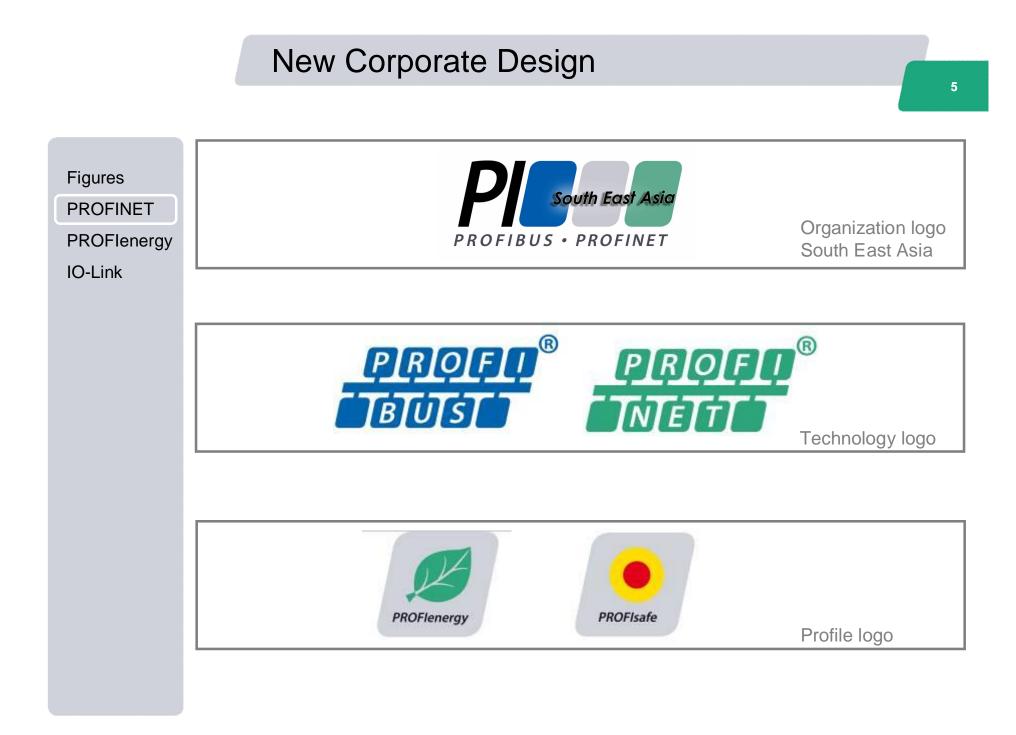
What means RPA?

Figures PROFINET PROFIenergy IO-Link

- Support PB/PN vendors and users
- Provide access to PB/PN technical documentation
- Deliver events focused on PB/PN technologies
- Develop Certified Competence & Training centers in the regions
- Promote its members
- Update the market on products, events & training







Members of Southeast Asia

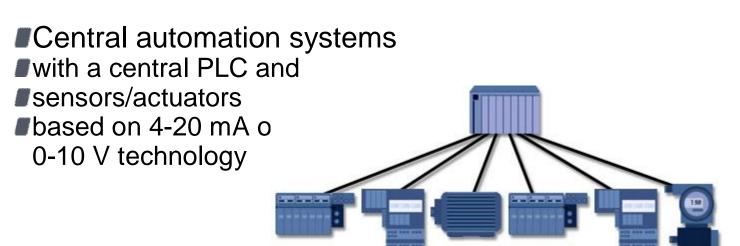




The Development over the years

Automation Structures earlier

Figures PROFINET PROFlenergy IO-Link



- A lot of cabling and wiring costs
- A lot of proper solutions (special driver for communication)
- No flexibility

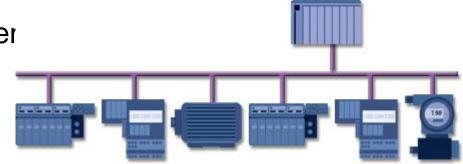
Disadvantage

- No standards, mostly depending on one vendor
- High Maintenance demands and costs

A Standard was needed

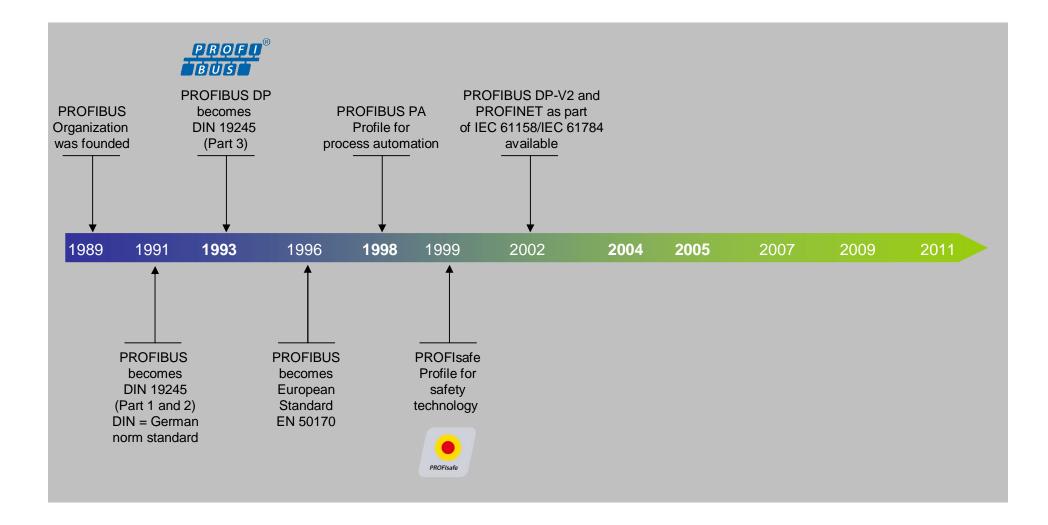
Figures PROFINET PROFIenergy IO-Link

- Out of this demands a Standard was needed to be:
- Flexible
- Cost effective
- Vendor independer
- Standardized

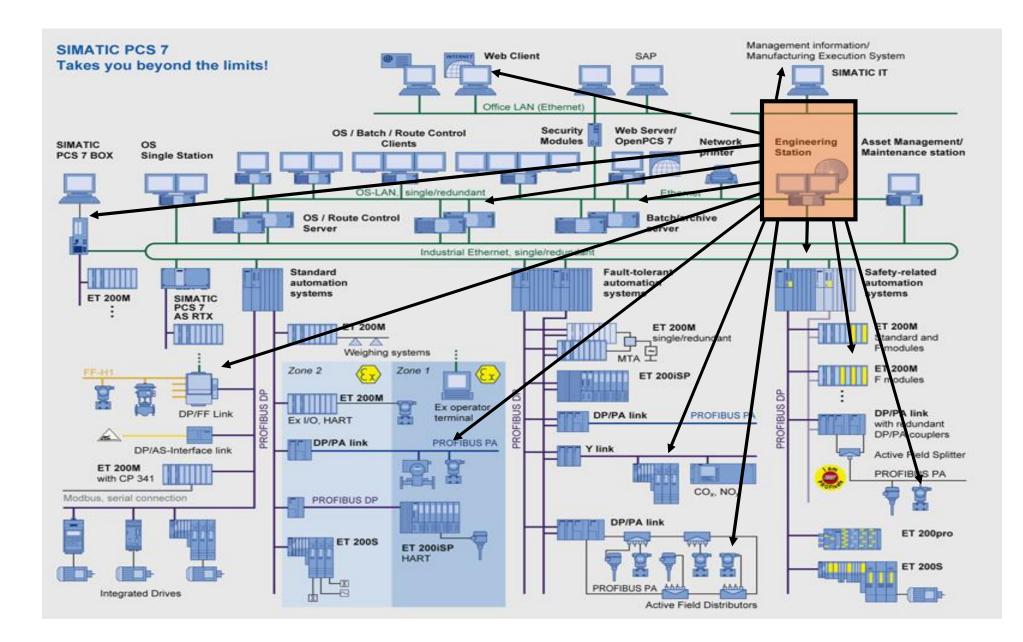




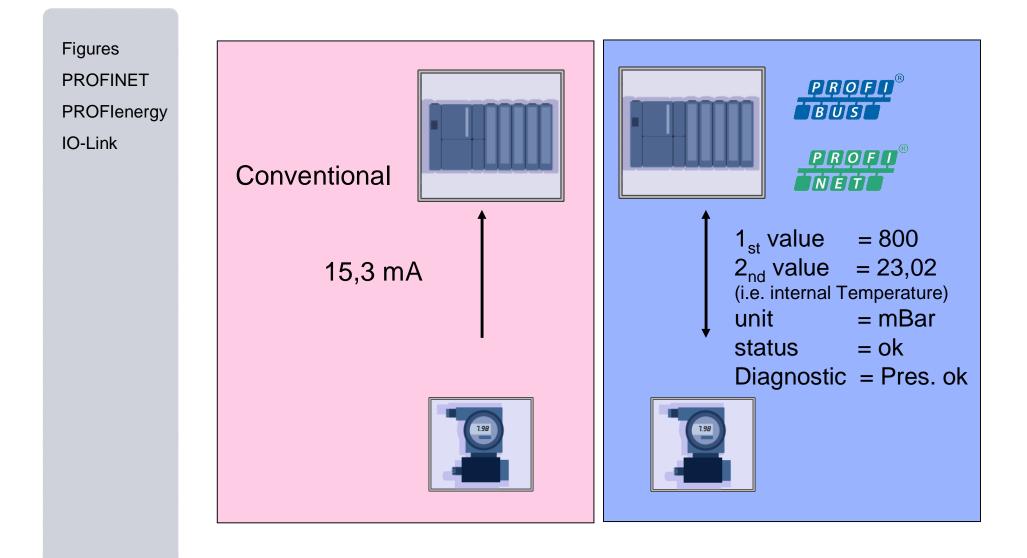
Development of PROFIBUS/PROFINET



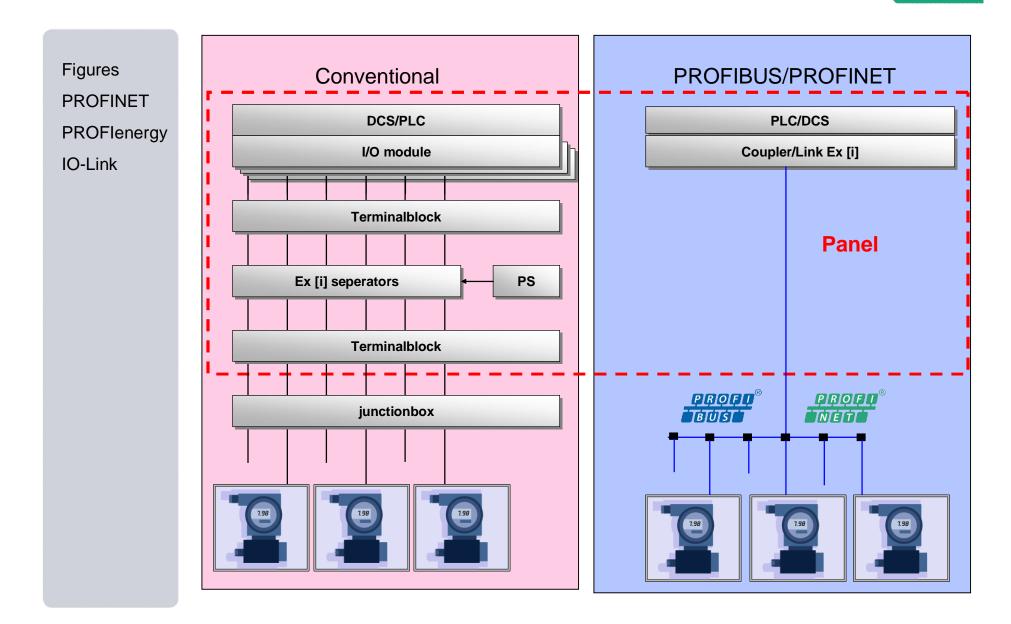
Central Engineering



Advantages of Digital Communication

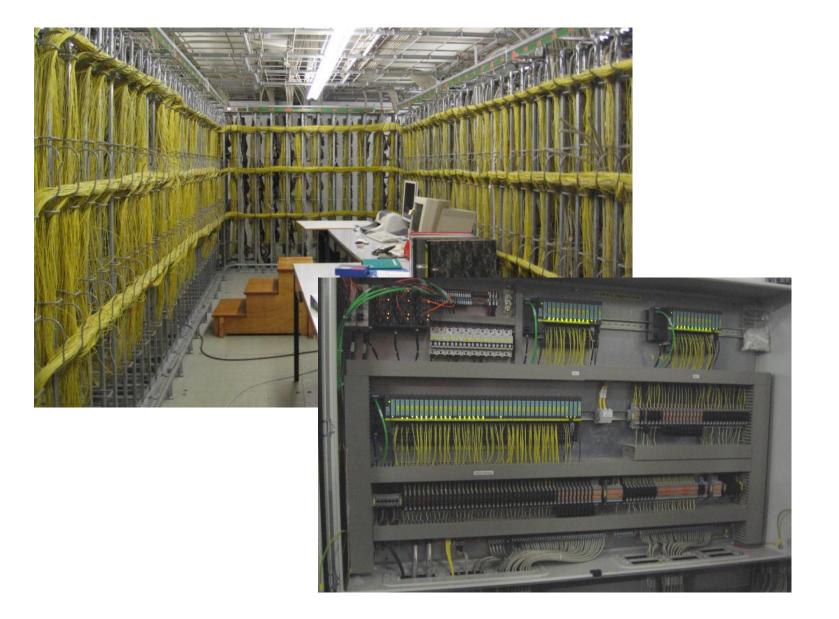


Easier Cabling



Example

Figures PROFINET PROFIenergy IO-Link



PROFIBUS

Figures PROFINET PROFIenergy IO-Link

PROFIBUS ...

- Is a digital communication system optimized for all automation tasks
- Covers both fast time-critical applications and complex communication tasks
- Supports numerous Application Profiles

PROFIBUS is the open **Fieldbus Standard** for Automation of PROFIBUS International.

PROFIBUS covers all requirements of all branches of Automation Technology.



Applications

Figures PROFINET PROFlenergy IO-Link

automation Vehicle manufacture Bottling plants Warehousing systems Switchgear Hollow glass productionet cetera

Factory

Process automation

 Chemical industry

 Petrochemical industry

 Paper and textile industry

- Foodstuffs
- Glas
- Water

....et cetera



Drive technology

- Machine tools
- Packaging machines
- Pressing plants
- Paper production

....et cetera



- Vehicle assembly
- Machine tool building
-et cetera



Figures PROFINET PROFIenergy IO-Link

Want to know more about PROFIBUS and how handle it?

Come back tomorrow!

History

Figures PROFINET PROFIenergy IO-Link

History

- The specification of the PROFIBUS standard was a research project (1987-1990) and started with the following 12 members:
 - ABB
 - Bosch
 - Kloeckner-Moeller
 - Phoenix Contact
 - RMP
 - Schleicher

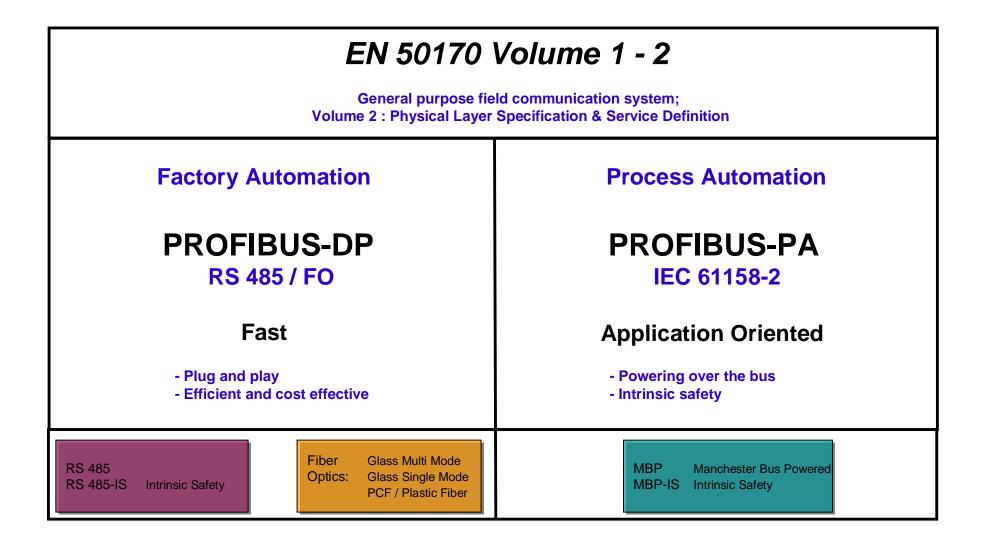
- AEG
- Honeywell
 - Landis & Gyr
- Rheinmetall
 - Sauter-Cumulus
 - Siemens

- LRT

- Five German research institutes also participated:
 - FZI Karlsruhe- IITB
 - LPR
 - WZL

The PROFIBUS Association was founded in 1989

The result of the research institute



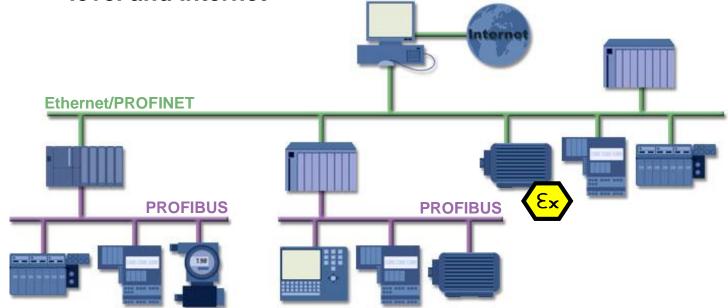
Changes in Automation Structures

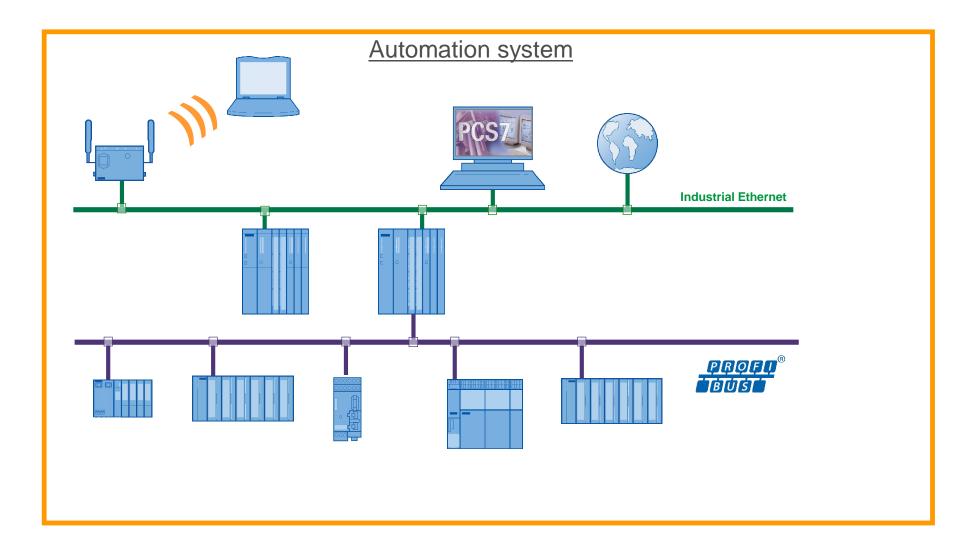
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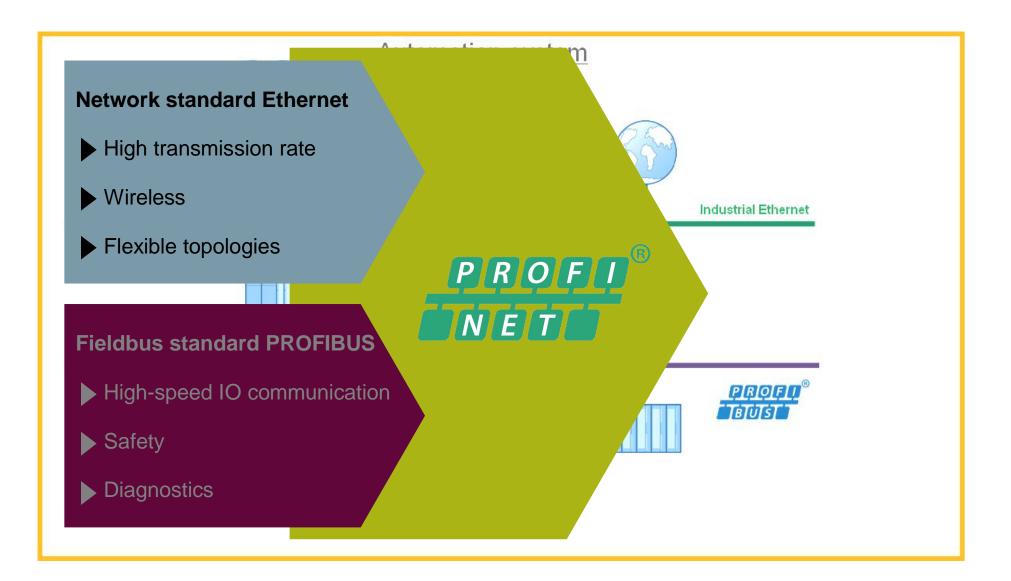
Figures PROFINET PROFIenergy IO-Link Over the years Ethernet became more and more available in

- Automation
- Idistributed intelligence (intelligent field devices)
- distributed peripherals
- **Symbiotic interaction of field bus and Ethernet communication**

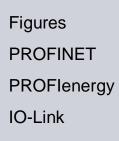
Consistency right through to corporate management level and Internet

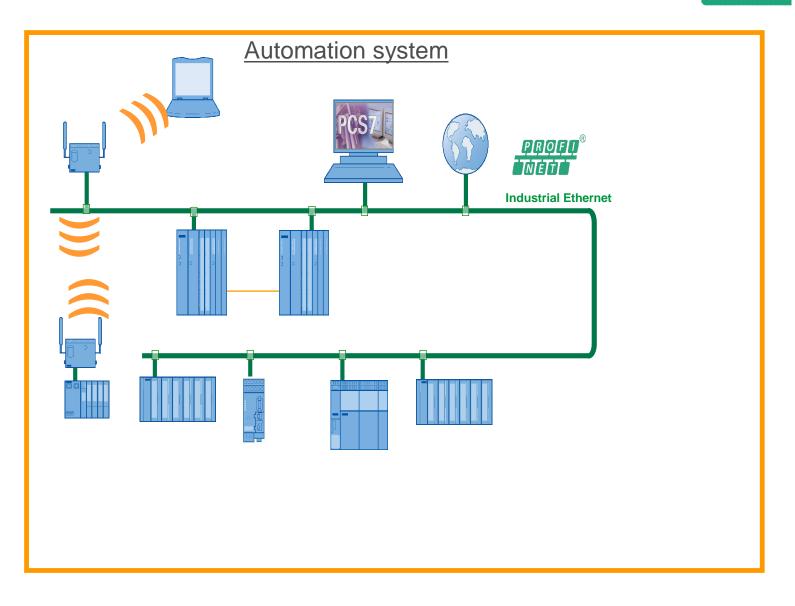






Automation Structure

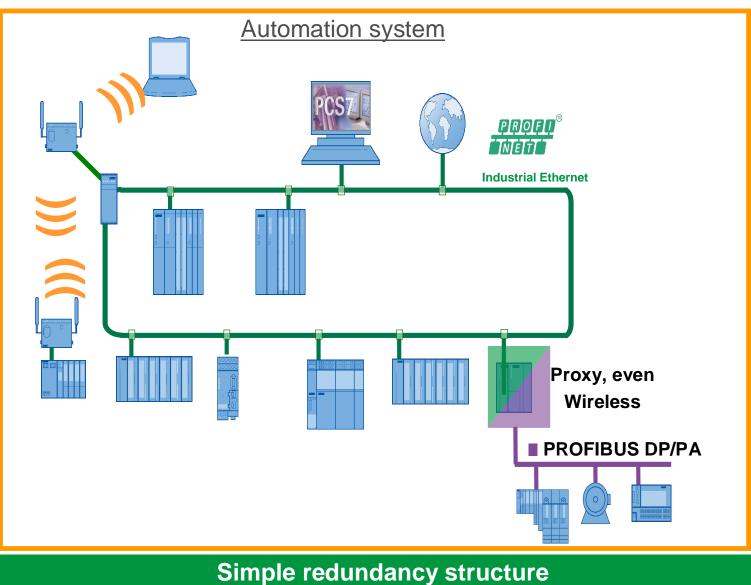




Automation Structure – higher availability with Fieldbus integration

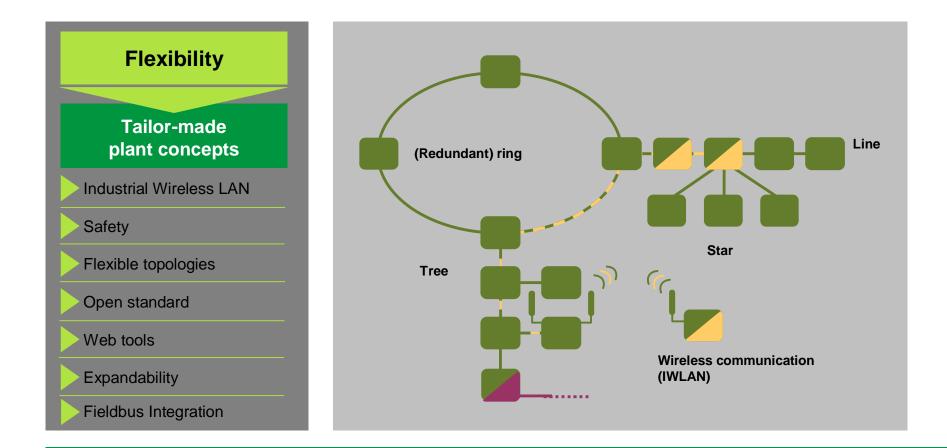
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Figures PROFINET PROFIenergy IO-Link



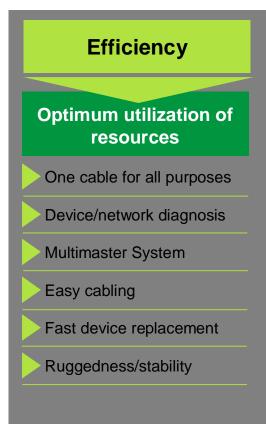
Simple integration of existing Fieldbus systems, even Wireless

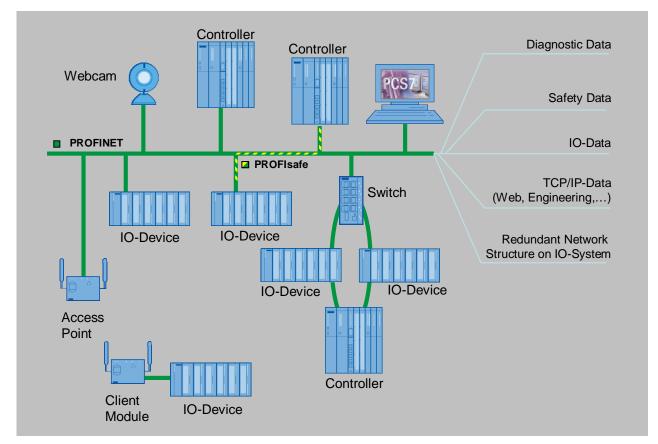
PROFINET is ... more Flexibility



Maximum flexibility enables tailor-made machine and plant concepts

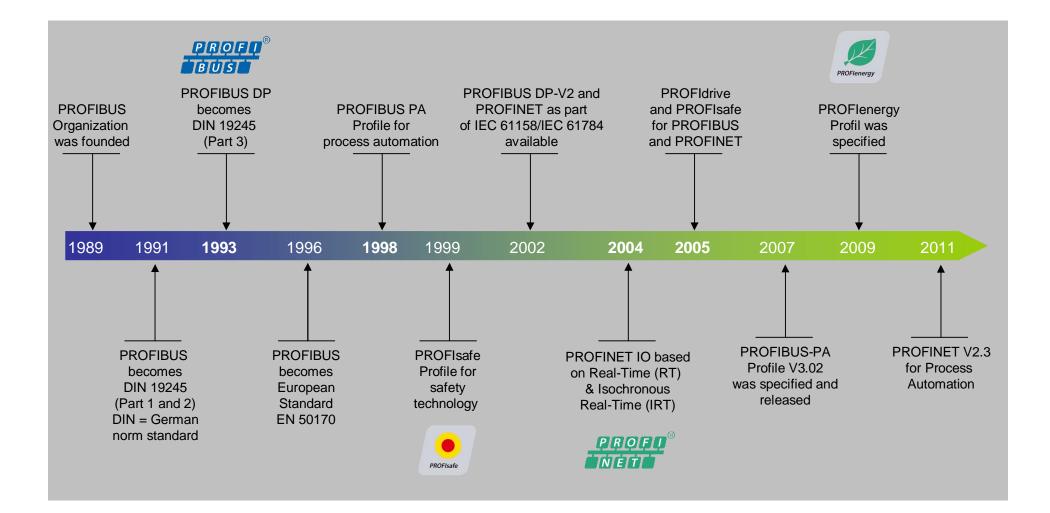
PROFINET offers more possibilities!





Maximum efficiency ensures optimal utilization of resources

Development of PROFIBUS/PROFINET



Figures PROFINET PROFIenergy IO-Link

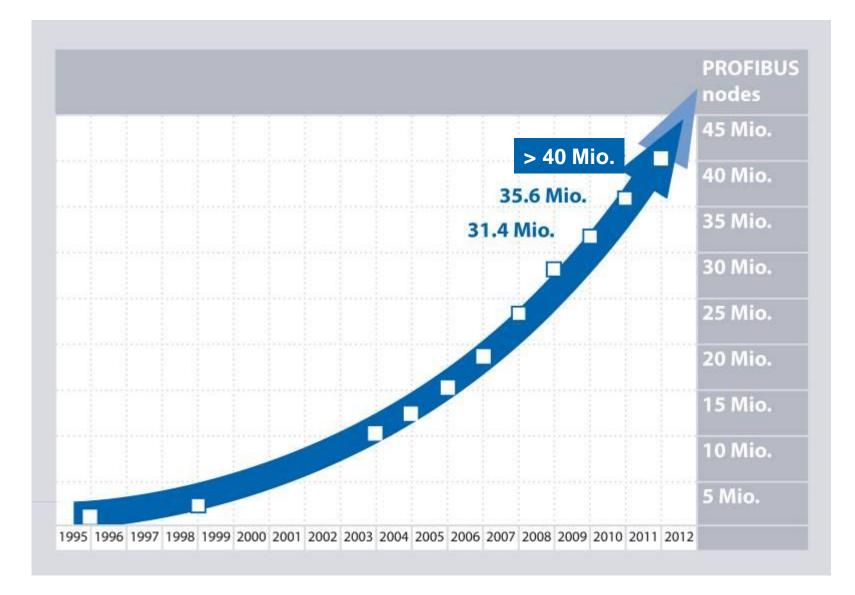
Want to know more about PROFINET and how handle it?

Come back tomorrow!

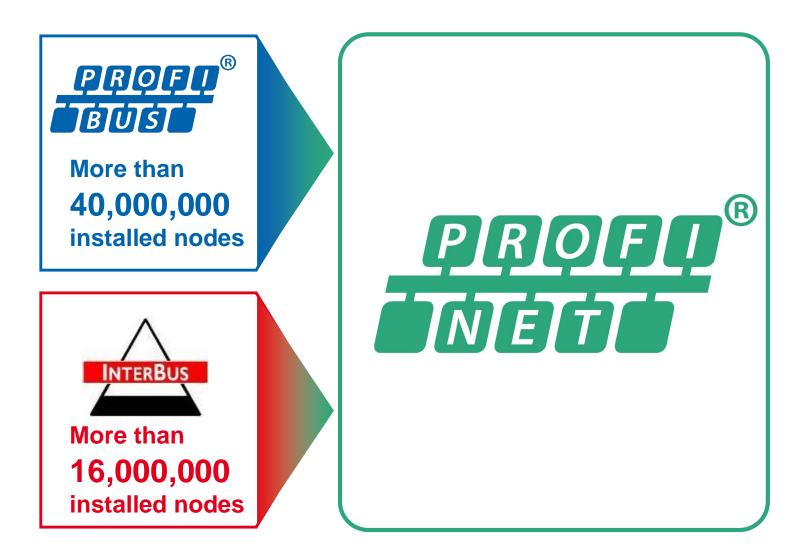


Installed nodes World wide, new counting

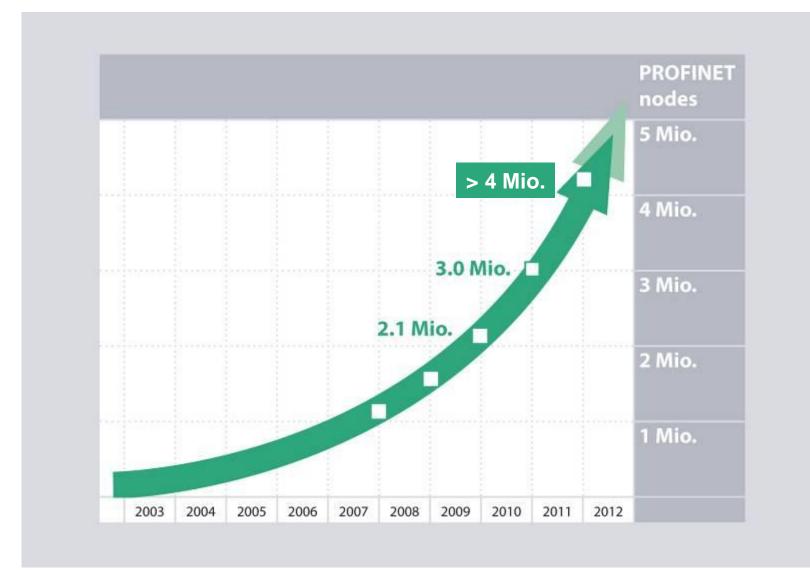
PROFIBUS Nodes



Commitment of the leading fieldbusses

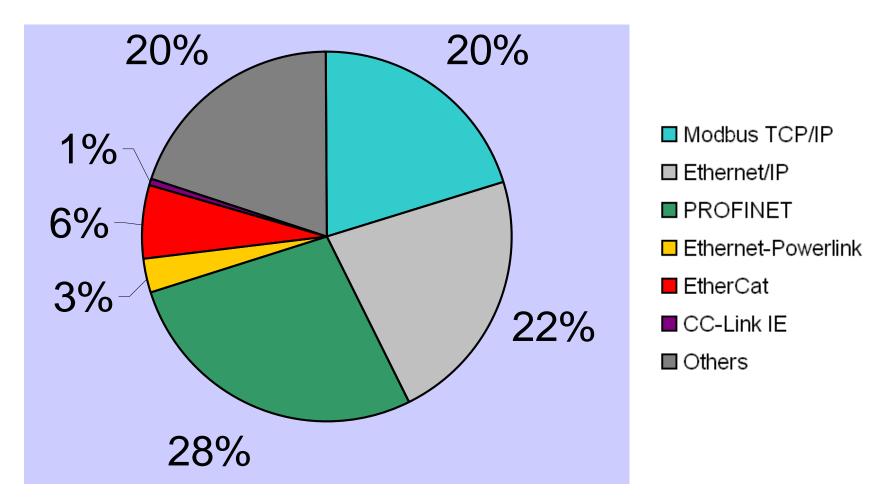


PROFINET Nodes



IMS Research: pole position in China

Industrial Ethernet by Variant in China (2015)



PROFINET on the rise

Figures

PROFINET

PROFlenergy

IO-Link

2007: Every **15th** device sold with PI technology (PB/PN) is PROFINET

2008: Every **12th** device sold with PI technology (PB/PN) is PROFINET

2009: Every **7th** device sold with PI technology (PB/PN) is PROFINET

2010: More than every **6th** device sold with PI technology (PB/PN) is PROFINET

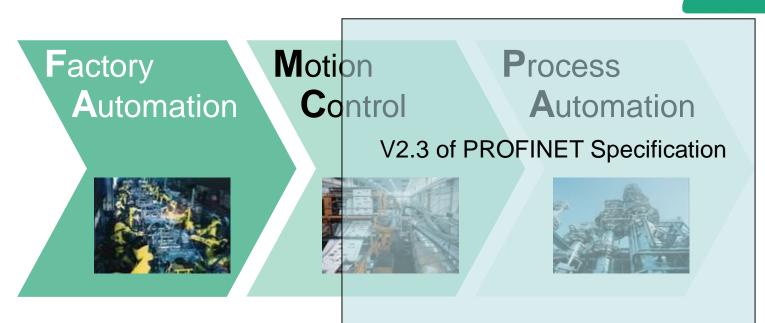




PROFINET ready for Process Automation and increase the Speed – Specification V2.3 – Released in 2011

PROFINET – for all applications

Figures PROFINET PROFlenergy IO-Link



PROFINET

- Worldwide established in Factory Automation and Motion Control
- Already used in Process Automation for In-/Outbound
- Standardization activities for primary processes finalized

One system for all applications

What does process automation mean?

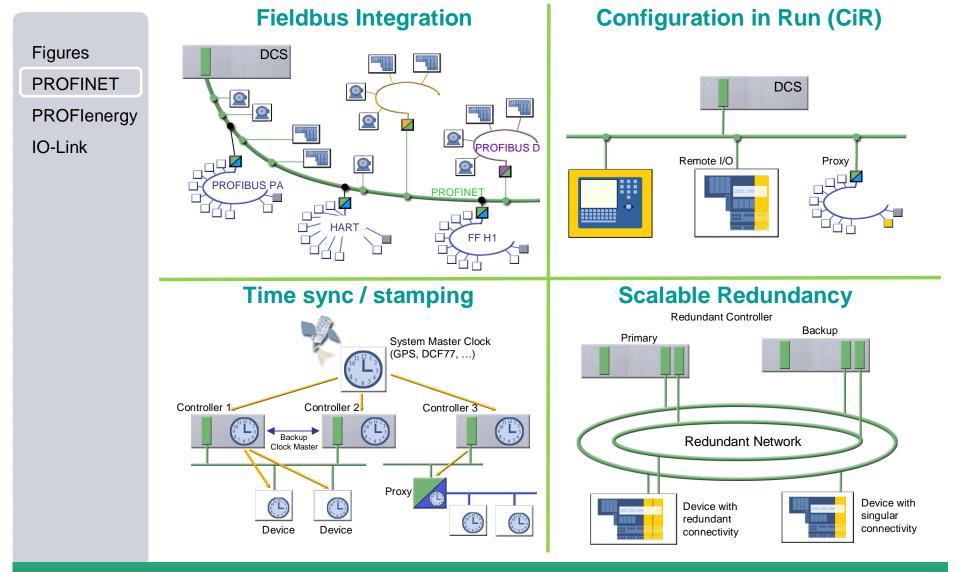
Figures PROFINET PROFIenergy IO-Link



- Slow change of process signals (Cycle times ~ 100ms)
- Systems are running continuously, 24 hours/day and 365 days/year
- Complex actuators and sensors
- Huge quantities with up to 100,000 I/O signals
- Very long lifecycles of process plants



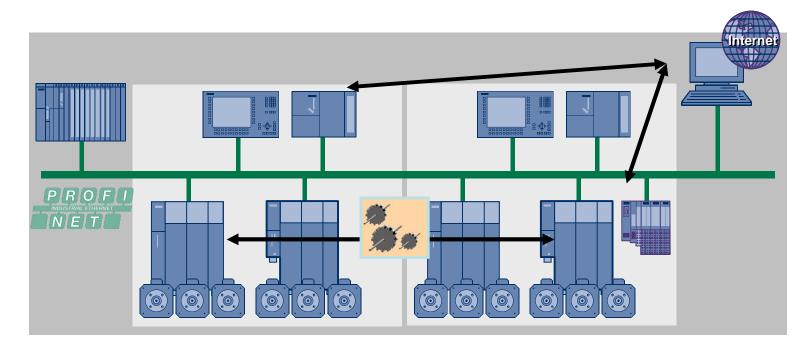
Enhancements for PROFINET in PA



PROFINET ready for Process Automation – Specification V2.3 – Released in 2011

High Speed Applications with IRT

Figures PROFINET PROFIenergy IO-Link



- Isochronous Real Time (IRT) communication for Motion Control Applications with PROFIdrive-profile
- With PROFINET Specification V2.3 we can achieve short and deterministic reaction time: up to <u>31.25µs</u>, Jitter < 1µs</p>
- Integration of distributed field devices
- TCP/IP for engineering, diagnosis and HMI-connection

PROFI INDUSTRIAL ETHERNET

PROFINET enables the simultaneous realization of Real-Time and IT-communications on one cable

39

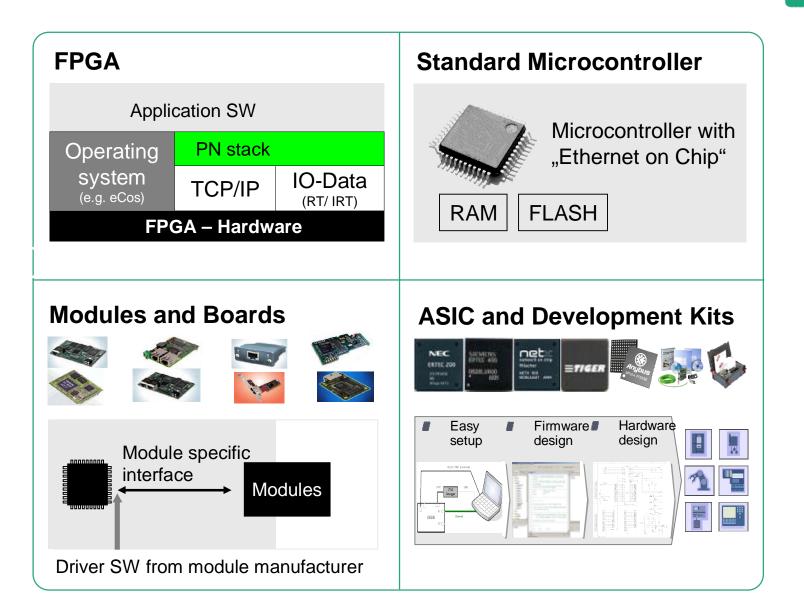
PN products from more than 60 vendors



PN products from more than 60 vendors



Implementation: free choice



Benefits: Tools for PROFINET

PROFINET Tester

- Figures
- PROFINET
- PROFlenergy
- IO-Link

- http://www.profibus.com/nc/downloads/downloads/profinet-io-tester/display/
- can be used for preparing certification

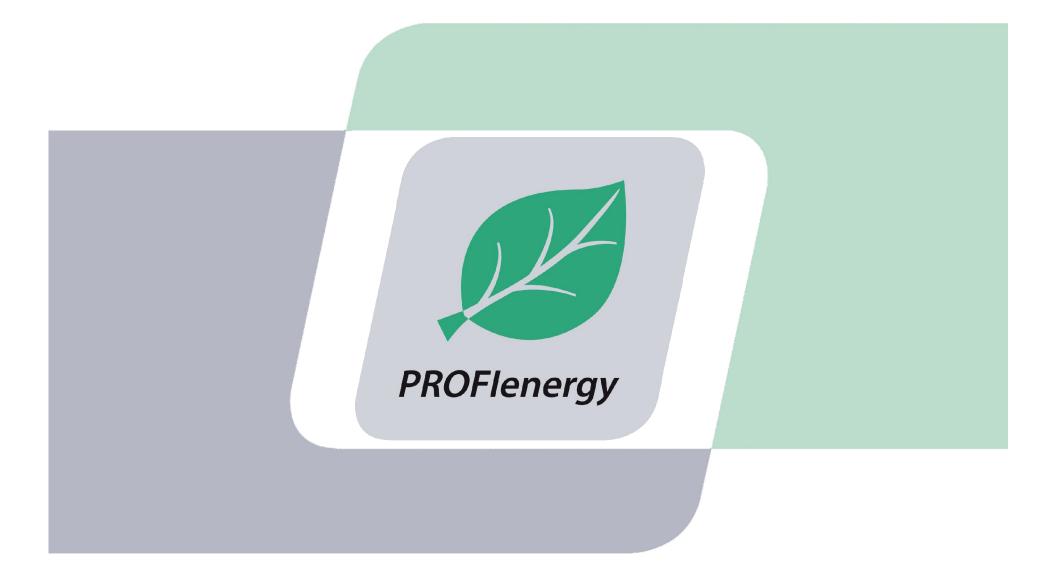
GSD Checker

- http://www.profibus.com/nc/downloads/downloads/profinet-xml-viewer-v22/display/
- verifies if a GSD complies with the specification

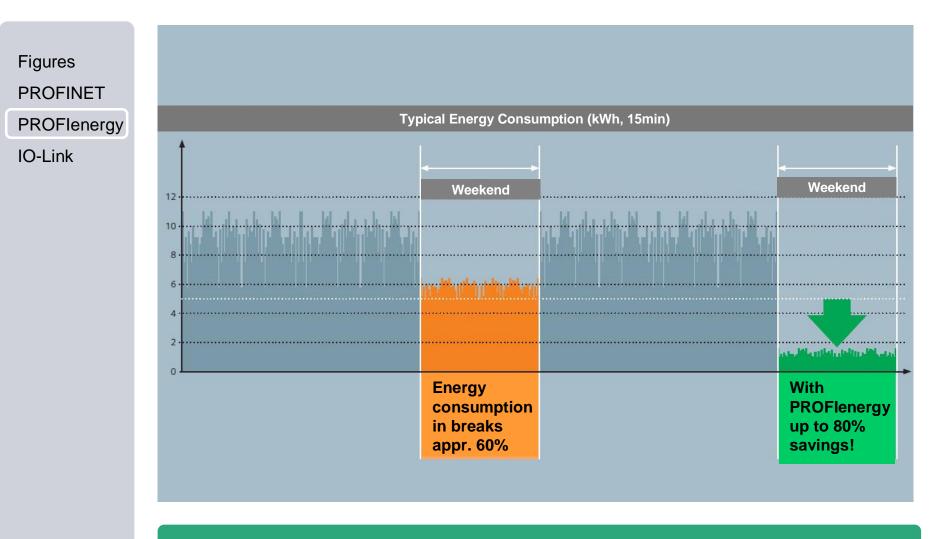
Wireshark

- http://www.profibus.com/nc/downloads/downloads/ethereal-wireshark/display/
- well-known network protocoll analyzer
- easy readout of PROFINET telegrams

Free downloads on PI website to support the efficient development of **PROFINET** interfaces

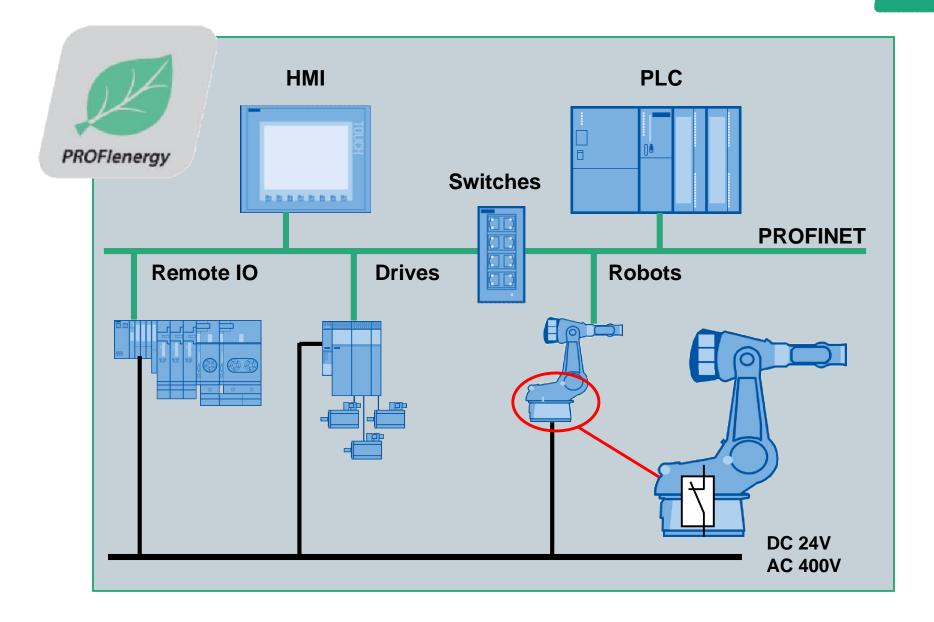


An Example From The Automotive Industry



Energy consumption during breaks appr. 60%!

PROFIenergy Profile

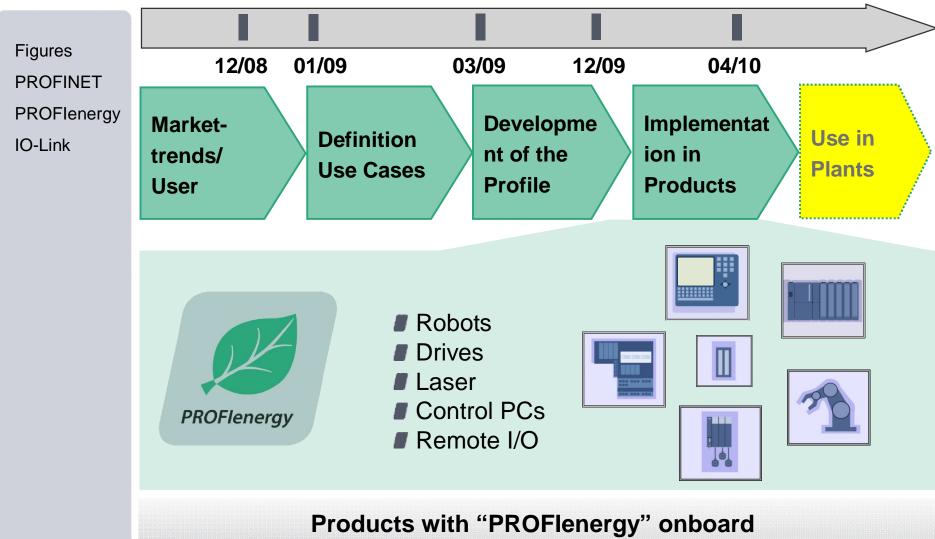


The PROFlenergy working group



Products with PROFlenergy

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Will be already available in the Market in 2011

Summery

Figures PROFINET PROFlenergy IO-Link

- PROFIBUS/PROFINET Technology is the most establish technology in the industry supported by all the leading automation vendors
- PROFINET/PROFIBUS is the only technology which can cover Factory Automation with high speed, deterministic communication and Process Automation with all the requirements like Redundancy, Configuration in Run, Time stamping,...
- Safety and Wireless Communication
- PROFINET is the first Fieldbus standard which supports a profile for energy management.
- PROFINET is open for TCP/IP communication and high speed communication at the same time over standard switches!
- PI is the strongest community in the world





New Webside

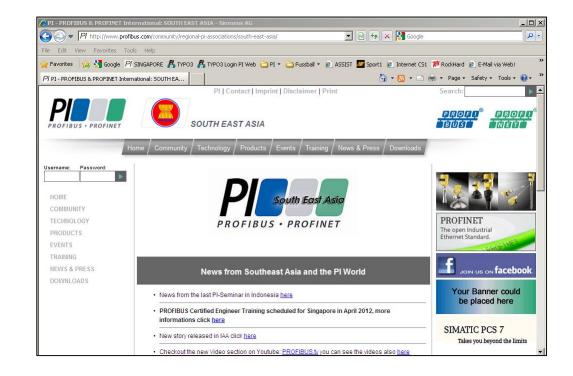
Entry to the Web side

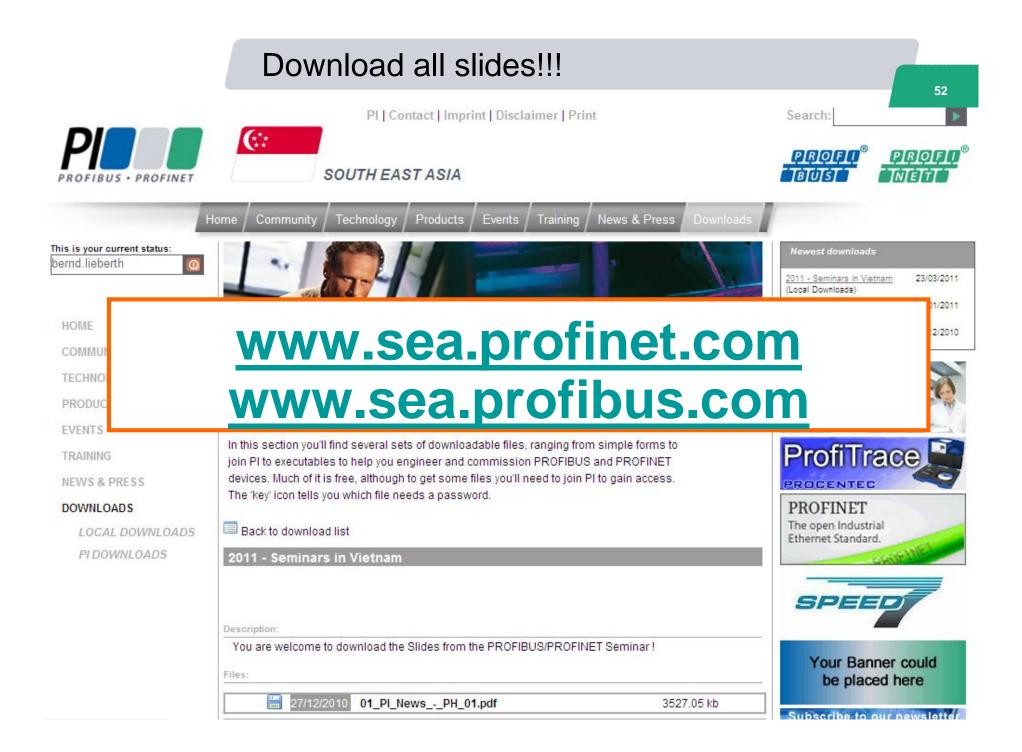
Figures PROFINET PROFIenergy IO-Link

www.sea.profibus.com

www.sea.profinet.com

SEA = South East Asia







INDUSTRY UPDATES

Automating Processes

BOTH process and discrete manufacturing enterprises have to stay competitive in today's global marketplace. That means automating as many production processes as possible, and effectively linking them to IT management systems - so that timely and useful data reaches the right places quickly, allowing managers to make the decisions that lead to 'results'.

Since 1989, Pl (Profibus & Profinet International) has been supporting that vision with the automation technology.

Mission: To deliver maximum business advantage.

The twin networking protocols Profibus and Profinet are technologies that are designed to support demanding manufacturing environments. and deliver business benefits.

Profibus is a R\$485 based communication standard and Profinet is an industrial ethernet based communication standard.

Besides these standards PI also has profiles which are running on these two protocols. These profiles include: Profisafe, Profidrive and Profienergy.





- Blue represents Profibus
- Green represents Profinet . . Grey represents the profiles which are running in the Profibus/Profinet standards, such as Profisate and Profidrive.

18 Industrial automation axia | Feb/Mar 2011



Profibus is based on modularity and standards; the benefits are flexibility communicatio and ease of use. The use of a single communication data-intens protocol enables continuous. assignment up transmission. discrete, and safety-related takes place ov processes to run on the same. in all applica bus, thereby eliminating the simple control need for separate systems. The PA device profile ensures demanding. compatible device behavior applications. In on the bus: the user is free to interface to choose any 'profile device'. always availab Profinet a Diagnostic data display is in applicatio sorted according to the NAMUR NE 107 standard: The automatic equipment operator can detect. automation, the status reliably and react or without fu It is found in appropriately. as automot Profibus is known for its

degree of innovation: User building, foor and logistics. requests are gathered and implemented rapidly. its way into Profile 3.02 with its NAMURuse, such as compliant diagnostics concept applications is an example of this. Other day operation examples are the high effective shop. And. redundancy solutions and the Profiene Improve energ the proxy technology for connecting Profibus systems to production pr Profisafe the Ethernet level (Profinet).

safety techno At the same time, existing plants can be modernised and manufacturi expanded at any time with automation. Profibus: Hart technology can is a profile be integrated without difficulty, Profinet and I 61508-complia and safety related and drive tasks are resolved with Profisale international has been evalu and Profidrive.

Profinet satisfies a wide range of requirements with its integrated, Ethernet-based

EVENT REVIEW

Profibus Seminar in KL

IFA and TUV. It has also become

an international standard (IEC

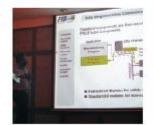
PROFIsafe

61784-3-3).

Lots to see, hear and learn when this year's regional Profibus roadshow rolled into Kuala Lumpur, Malaysia, to give some 80 participants the update on the increasing functionality and scope of the industrial communications technology.



Bernd Lieberth, secretary of the Profibus Association South East Asia, revealing that the installed base of Profibus devices now exceeds 35 million.

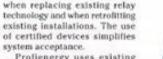


Siemens safety expert Stanley Joseph detailing how safety fieldbus via Profisate provides distinct advantages





Seminar concepts reinforced by practical demonstrations of Profibus and Profinat technology



Profienergy uses existing Profinet mechanisms, which ensure fast and simple implementation. The former's commands can be transferred throughout the latter Network. enabling individual field devices or whole production cells to participate in smart energy



is easy and trouble free. Users can satisfy their requirements for energy management in a

ed manner, with multichoice - leading to lower and a better environmental



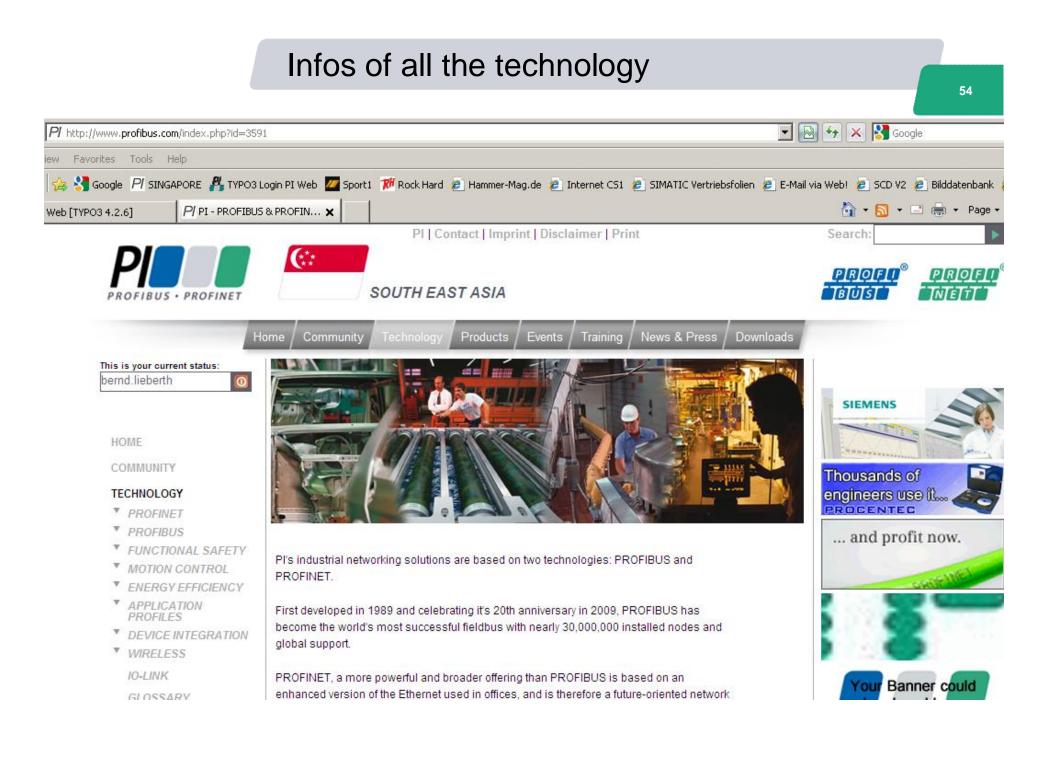


The 'Profinet for PA' application profile included in Version 2.3 means that Profinat can maet the needs of process automation.



Lucky draw winner takes home a copy of 'Milestones: Petitibus - 20 Years of Standards for Industrial Communication





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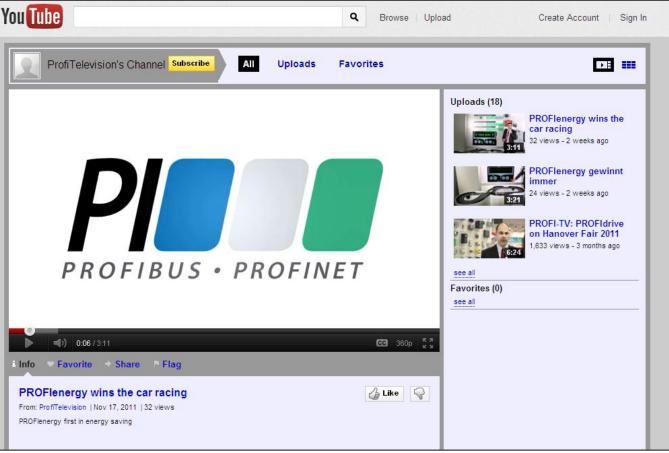
Figures PROFINET PROFlenergy IO-Link



Channel on Youtube

Figures PROFINET PROFlenergy You Tube IO-Link P(1) 0:06 / 3:11 Info From: ProfiTelevision | Nov 17, 2011 | 32 views PROFlenergy first in energy saving

http://www.youtube.com/user/ProfiTelevision



PROFINET Support

Figures PROFINET PROFIenergy IO-Link

Internet

www.sea.profinet.com

Flyer

- PROFINET Flyer
- PROFINET System description
- PROFINET Technology brochure



Guidelines

- Design
- Cabling and Assembly
- Commissioning



Support

Training Programs (Certified PROFINET Engineer/Installer)

Thank you for your attention!



PROFIBUS/PROFINET Association South East Asia Bernd Lieberth (President) 1, Scotts road, #21-07, Shaw Centre Singapore-228208

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